Date: Wednesday, 5/31/2006 7:39:34 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	**Drawing Name**	: HOSE ASSEMBLY 0.5" X 14"
Job Number	: 27299		
Estimate Number	: 10116		
P.O. Number	: N\A	**Part Number**	: D2005001
This Issue	: 5/31/2006 S.O. No. : N\A	**Drawing Number**	: D2005-001 REV. D1
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: N/A Type : PURCHASED PARTS	**Drawing Revision**	: D1
Previous Run	: N\A	**Material**	: N\A
Written By	: SEE COMMENT BELOW 06.05.31	**Due Date**	: 6/30/2006 Qty: 5 Um: Each
Checked & Approved By	:		
Comment	: Est: D 00.09.21 Re-formated , fixed typo EC		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING

Comment: PURCHASING
Issue P/O: _1374_
Make per Drawing   CL06/05/31   ⑤
Possible Supplier: Aero Component
P/N: 124F002-8CR-0160
Material release note required

2.0	D2005001P	Hose Ass'y .500dia x 14"

Comment: Qty.:   1.0000 Each(s)/Unit   Total :   5.0000 Each(s)
HOSE ASSEMBLY

3.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Recieive & Inspect for Transit Damage
Ensure Material Release Note is attached   06/7/10 ⑤

4.0	QC5	INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP   06.07.11 ⑤

5.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: ST201   Al 06/07/12 ⑤

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Mfg / Design Mgr	**Approval** QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Design Mgr	**Approval** QC Inspector
			Initial Design Mgr	**Action Description** Design Mgr	**Sign & Date**			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes (No) DQA: _____ Date: 06/07/03

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		**Drawing Name:** HOSE ASSEMBLY 0.5" X 14"
Job Number: 27299		**Part Number:** D2005001

Job Number:

|||||||||||

Seq. #:	Machine Or Operation:	Description :
6.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL
Inspection Level 21

06/07/3

Job Completion

LL 06-07-13

Dart Aerospace Ltd

WORK ORDER CHANGES

W/O:							
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

WORK ORDER NON-CONFORMANCE (NCR)

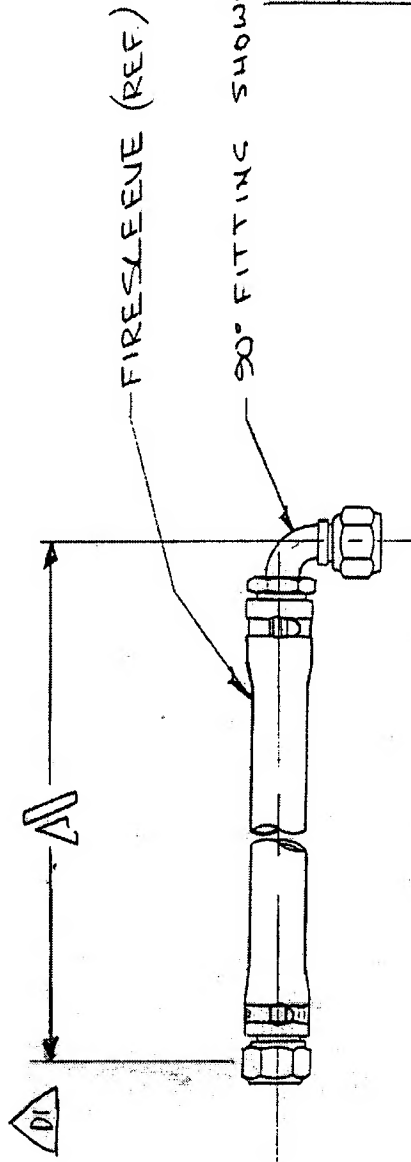| NCR:			Corrective Action Section B					
DATE	STEP	Description of NC Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries   QA: N/C Closed: _____ Date: _____

DESIGN	DRAWN BY	DART AEROSPACE LTD		
BRADLEY	BRADLEY	VICTORIA INTERNATIONAL AIRPORT, CANADA		
CHECKED	APPROVED	DRAWING NO.		REV D
DW	BW	D2005-001		SHEET 1 OF 1
DATE		TITLE		SCALE
97.06.23		HOSE ASSEMBLIES		
C	REDRAWN 96.04.17 BRADLEY			
D	16.00 WAS 14.00 97.06.23 DW			
D1	"A" DIM NOW TO CENTER OF NUT 02.06.05 CP			

FIRESLEEVE (REF.)

90° FITTING SHOWN (REF.)

HOSE SPECIFICATION

DART PART No	VENDOR PART No.	VENDOR	△ A
D2005-001	124F002-8CR-0160	STRATOFLEX	16.00
D2005-005	124F002-6CR-0360	STRATOFLEX	36.00
D2005-007	124F002-CCR-0240	STRATOFLEX	24.00
D2005-009	124F001-8CR-0300	STRATOFLEX	30.00
D2005-015	124F012D0360CO45	STRATOFLEX	36.00

Aero Component Engineering Co.
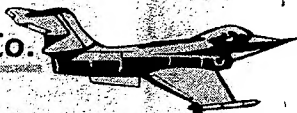
1823 North Keystone Street • Burbank, California 91504 • (818) 841-9258 • Fax (818) 841-2342 • www.aerocomponent.com

CERTIFICATION OF CONFORMANCE

CUSTOMER: DART AEROSPACE LTD   PURCHASE ORDER NO. PO 00001374

PART NUMBER: D2005001P

QUANTITY: 5 EA

1. ALL MATERIALS, PARTS OR COMPONENTS OF ASSEMBLIES HAVE BEEN INSPECTED AND COMPLY WITH THE PURCHASE ORDER REQUIREMENTS.

2. ALL SPECIAL PROCESSING AND SPECIAL INSTRUCTIONS NECESSARY FOR COMPLETION OF THIS ORDER HAVE BEEN PERFORMED WITHIN THIS FACILITY OR BY THE SUBCONTRACTOR LISTED.

VENDOR: _____ PROCESS: _____

VENDOR: _____ PROCESS: _____

VENDOR: _____ PROCESS: _____

VENDOR: _____ PROCESS: _____

VENDOR: _____ PROCESS: _____

3. SUBCONTRACTOR CERTIFICATIONS HAVE BEEN VERIFIED AND ARE COMPLETE AND ACCURATE.

❏ ATTACHED   ❏ ON FILE SUBJECT TO EXAMINATION   CAGE CODE 52529

DATE 6/20/06

BY _James Moschewros_

TITLE Q.C. MANAGER

AERO COMPONENT ENGINEERING CO.

TEST REPORT

DATE 6/20/06	P.O. NO. PO 00001374	CUSTOMER DART AEROSPACE LTD		JOB NO. 031395	

QTY.	PART NO.	PSI	MACHINE	TIME	MTL.
5 EA	D2005001P	3000		1 MIN	

JOHN MARKIE (PT 1)

SIGNED _____   DATE _____ 6/20/06

INSP. _____